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2009

▶ Electrical arc and ladle furnace, Visco, Iran



description: control system for 70t furnace with alloying
delivery: commissioning (PLC and visualisation)
technical means: control system SIMATIC S7 414-3DP, weighting system SIWAREX, frequency inverters SEW Movidrive, WinCC 6.0

2008

▶ Gas heating furnace, ZDAS, Czech Rep.



description: control system renovation of 50t gas heating furnace
delivery: system analysis, software development, visualisation, commissioning and adjustment, training of the staff, test operation
technical means: PLC B&R X20 - B&R Automation Studio

2007

▶ Electrical arc furnace, K.S.C., Iran



description: electrical arc furnace no.4 and raw material handling
delivery: software development for PLC and visualisation, commissioning
technical means: redundant control system S7-417H, push button panel PP17,

2006

▶ Twin ladle furnace, Azovstal, Ukraine



description: twin ladle furnace for 2 x 350t
delivery: software development for PLC and visualisation, commissioning
technical means: control system Schneider Electric Premium, weighting system DISOBOX, frequency inverters SEW Movidrive, InTouch 9.5

▶ Continuous casting machine, INSIG Ahwaz, Iran



description: four strands billet continuous casting machine (from 100x100mm to 160x160mm)
delivery: software development for PLC and visualisation, commissioning
technical means: Siemens S7, 5x CPU 414-2 DP, WinCC 6.0

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